

Date: Tuesday, 18/12/2007 7:14:26 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D2965
Job Number : 36392	
Estimate Number : 10804	
P.O. Number : <i>N/A</i>	Part Number : D2965
This Issue : 18/12/2007 S.O. No. : <i>N/A</i>	Drawing Number : PAINT
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : <i>N/A</i>
Previous Run : 00015	Material : <i>N/A</i>
Written By :	Due Date : 25/12/2007 Qty: 2 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	POWDER COATING	POWDER COATING
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*M105914*

Comment: POWDER COATING
 Mask as per Dwg D2965
 Powder To match Skidtube(Ref: 4.3.5.x) as per QSI 005 4.3

FL 01/12/18 (2)

2.0	D2965	Cap
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Cap
 B36033

*HL**07-12-18**(2)*

3.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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*HL***Comment:** INSPECT POWDER COAT*07-12-18**(x2)*

4.0	ALS71032225	INSERT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
 INSERT

Pick:

Qty	Part Number	Description	Batch
2	ALS7-1032-225	Insert	<i>M100489 * ?</i>
	or AKS7-1032-225		
	or ALS4-1032-225		
	or AKS4-1032-225		

HL 07-12-18 (x2)

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Install Inserts as per Dwg D2965

ll 07-12-18 (x2)

6.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

ll 07-12-18 (x2)

7.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: Finishing

ll 07-12-18 (x2)

8.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

ll 07-12-18 (x2)

Job Completion



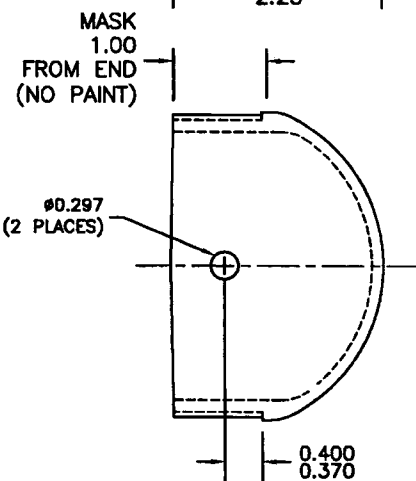
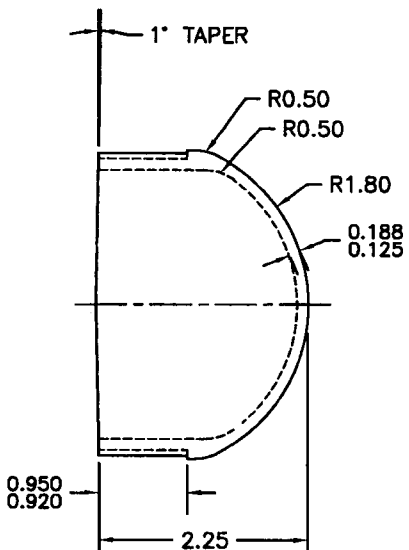
ll 2007/12/18
ll

DART

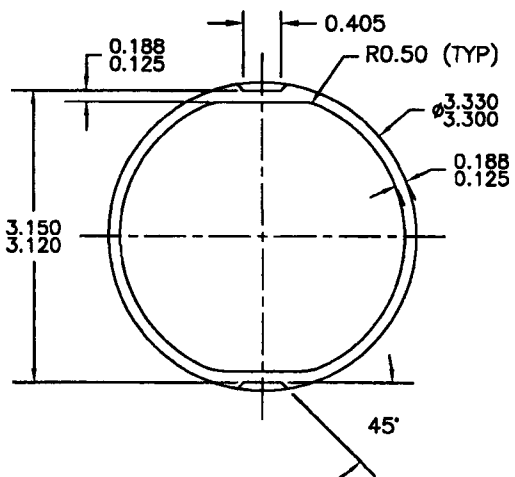
RELEASED

06.12.12

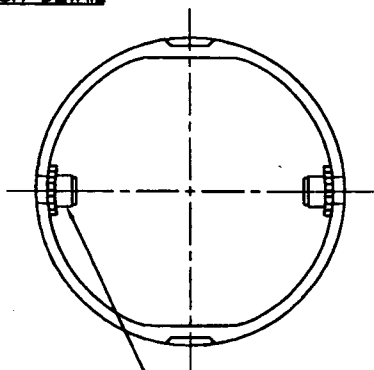
DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
014	014	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2965	SHEET 1 OF 2
DATE		TITLE	SCALE
06.11.01		CAP	1:2
A	00.02.24	NEW ISSUE	
B	06.11.01	ADD -3 CAP	



D2965 CASTING DETAIL



D2965 FINISH DETAIL



D2965 CAP

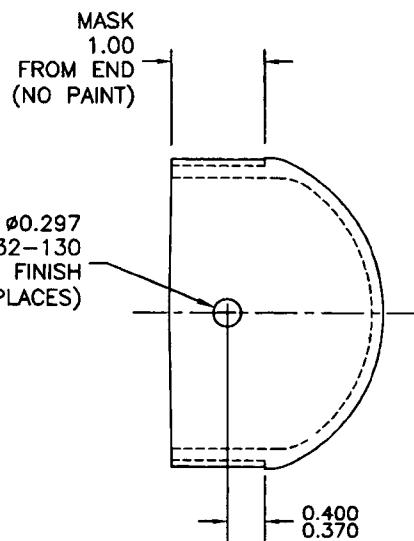
- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES

DART

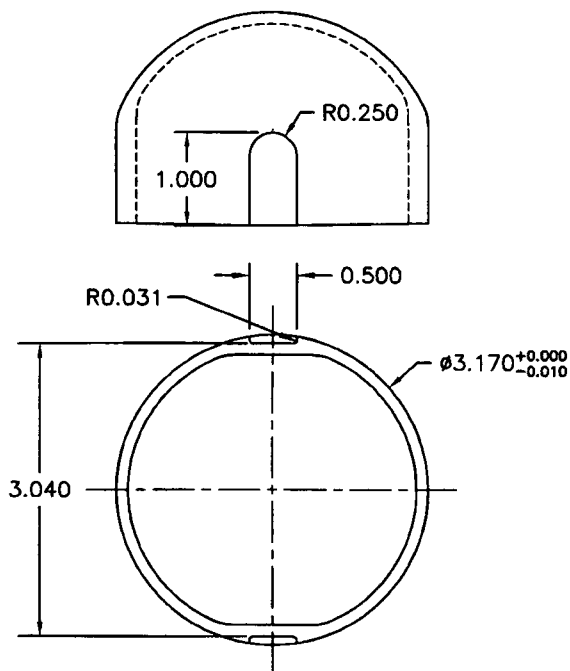
RELEASED

06.12.12

DESIGN	BY	DRAWN BY	DART AEROSPACE USA, INC.	REV. B
CHECKED	BY	APPROVED	PORT HADLOCK, WA	
DATE	06.11.01	TITLE	D2965	SHEET 2 OF 2
			CAP	SCALE
				1:2



D2965-3 FINISH DETAIL



D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

D2965-3 CAP

- 1) MATERIAL: MAKE FROM D2965 CAP
- 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES